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Added To Cart. Facing the polishing wheel is done to bring surface roughness of the polishing wheel to a desirable level. Cross-grindingwasapplied,inwhichthegrindingwheelscansinthedirecti The result is removal of dull grains and exposure of sharp grains in the wheel beneath it [9]. The grinding process can be made more economically efficient with online process control. Rahman and K.
Finally,discussionsonthedifferentstagesofevolutionoftheprocesshav may be because the grinding fluid was insufficient, and further studies on changing the shape of the electrode, nozzle distance, and mist supply method are required.